

# Monmarthe

France - Champagne - Ludes



**Ownership/Founders** Jean-Guy Monmarthe / Ernest Monmarthe

**Start of Activity** 1930

**Viticulture** Traditional/Integrated Struggle

**Hectares** 17

**Bottles produced** 140.000

EXTRA-BRUT MILLÉSIME LE NID  
D'AGACE PREMIER CRU

60% Pinot Noir, 40% Chardonnay

**Production area:** Champagne, Marne, Montagne de Reims

**Terrain:** gesso e calcare, nella parte bassa della Montagne de Reims

**Harvest:** manual

**Vinification:** No malactic fermentation

**Refinement:** in oak barrels for nearly 8 months on the lees for a minimum of six years in a special cellar. At least six months after disgorgement

**Color:** beautiful golden yellow, a fine and persistent bubble

**Fragrance:** fruity, peach aroma

**Flavor:** an aromatic complexity, based on white fruit aromas. One length, lively, precise, with strong potential

**Alcoholic Grade:** 12.5% vol

