

# Monmarthe

France - Champagne - Ludes



**Ownership/Founders** Jean-Guy Monmarthe / Ernest Monmarthe

**Start of Activity** 1930

**Vitiviniculture** Traditional/Integrated Struggle

**Hectares** 17

**Bottles produced** 140.000

BRUT PRIVILÈGE PREMIER CRU

50% Pinot Noir, 50% Chardonnay

**Production area:** Champagne - Marne - Montagne de Reims

**Terrain:** in prevalenza calcareo gessoso

**Harvest:** manual

**Vinification:** Blend of three different vintages, with 30% reserve wines. Malolactic fermentation fully carried out

**Refinement:** 36 months on the lees

**Color:** golden yellow

**Fragrance:** thin and broad, with aromas of lemon, quince jam and honey

**Flavor:** Aromatic complexity revealing true elegance, a perfect balance between persistence and liveliness

**Alcoholic Grade:** 12.5% vol

